

| Example calibration points (%) | Acceptable for calibration?   |
|--------------------------------|---|
| 10, 30, 50, 70, 90 .....       | No, though equally spaced and entire range covered, a minimum of six points are needed. |

Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares best-fit straight line is two percent or less of the value at each data point, calculate concentration values by use of a single calibration factor for that range. If the deviation exceeds two percent at any point, use the best-fit non-linear equation which represents the data to within two percent of each test point to determine concentration.

(d) The initial and periodic interference, system check, and calibration test procedures specified in § 86.332–79 of this chapter may be used in lieu of the procedures specified in this section.

#### § 90.319 NO<sub>x</sub> converter check.

(a) The efficiency of the converter used for the conversion of NO<sub>2</sub> to NO is tested as given in paragraphs (a)(1) through (a)(8) of this section.

(1) Using the test setup as shown in Figure 1 in Appendix B of this subpart (see also § 90.318 of this chapter) and the procedure described in paragraphs (a)(2) through (a)(8) of this section, test the efficiency of converters by means of an ozonator.

(2) Calibrate the HCLD or CLD in the most common operating range following the manufacturer's specifications using zero and span gas (the NO content of which must amount to about 80 percent of the operating range and the NO<sub>2</sub> concentration of the gas mixture less than five percent of the NO concentration). The NO<sub>x</sub> analyzer must be in the NO mode so that the span gas does not pass through the converter. Record the indicated concentration.

(3) Calculate the efficiency of the NO<sub>x</sub> converter as described in § 90.318(b).

(4) Via a T-fitting, add oxygen continuously to the gas flow until the concentration indicated is about 20 percent less than the indicated calibration concentration given in paragraph (a)(2) of this section. Record the indicated concentration "c." The ozonator is

kept deactivated throughout the process.

(5) Activate the ozonator to generate enough ozone to bring the NO concentration down to about 20 percent (minimum 10 percent) of the calibration concentration given in paragraph (a)(2) of this section. Record the indicated concentration "d."

NOTE: If, with the analyzer in the most common range, the NO<sub>x</sub> converter can not give a reduction from 80 percent to 20 percent, then use the highest range which will give the reduction.

(6) Switch the NO analyzer to the NO<sub>x</sub> mode which means that the gas mixture (consisting of NO, NO<sub>2</sub>, O<sub>2</sub> and N<sub>2</sub>) now passes through the converter. Record the indicated concentration "a."

(7) Deactivate the ozonator. The mixture of gases described in paragraph (a)(6) of this section passes through the converter into the detector. Record the indicated concentration "b."

(8) Switched to NO mode with the ozonator deactivated, the flow of oxygen or purified synthetic air is also shut off. The NO<sub>x</sub> reading of the analyzer may not deviate by more than ± five percent of the theoretical value of the figure given in paragraph (a)(2) of this section.

(b) The efficiency of the converter must be tested prior to each calibration of the NO<sub>x</sub> analyzer.

(c) The efficiency of the converter may not be less than 90 percent.

#### § 90.320 Carbon dioxide analyzer calibration.

(a) Prior to its initial use and monthly thereafter, or within one month prior to the certification test, calibrate the NDIR carbon dioxide analyzer as follows:

(1) Follow good engineering practices for instrument start-up and operation. Adjust the analyzer to optimize performance.

(2) Zero the carbon dioxide analyzer with either purified synthetic air or zero-grade nitrogen.

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(3) Calibrate on each normally used operating range with carbon dioxide-in-N<sub>2</sub> calibration or span gases having nominal concentrations between 10 and 90 percent of that range. A minimum of

six evenly spaced points covering at least 80 percent of the 10 to 90 range (64 percent) is required (see following table).

| Example calibration points (%)       | Acceptable for Calibration?   |
|--------------------------------------|---|
| 20, 30, 40, 50, 60, 70 .....         | No, range covered is 50 percent, not 64.  |
| 20, 30, 40, 50, 60, 70, 80, 90 ..... | Yes.  |
| 10, 25, 40, 55, 70, 85 .....         | Yes.  |
| 10, 30, 50, 70, 90 .....             | No, though equally spaced and entire range covered, a minimum of six points are needed. |

Additional calibration points may be generated. For each range calibrated, if the deviation from a least-squares best-fit straight line is two percent or less of the value at each data point, calculate concentration values by use of a single calibration factor for that range. If the deviation exceeds two percent at any point, use the best-fit non-linear equation which represents the data to within two percent of each test point to determine concentration.

(b) The initial and periodic interference, system check, and calibration test procedures specified in §§86.316, 86.319, 86.320, 86.321, and 86.322 of this chapter may be used in lieu of the procedures in this section.

### §90.321 NDIR analyzer calibration.

(a) *Detector optimization.* If necessary, follow the instrument manufacturer's

instructions for initial start-up and basic operating adjustments.

(b) *Calibration curve.* Develop a calibration curve for each range used as follows:

(1) Zero the analyzer.

(2) Span the analyzer to give a response of approximately 90 percent of full-scale chart deflection.

(3) Recheck the zero response. If it has changed more than 0.5 percent of full scale, repeat the steps given in paragraphs (b)(1) and (b)(2) of this section.

(4) Record the response of calibration gases having nominal concentrations between 10 and 90 percent of full-scale concentration. A minimum of six evenly spaced points covering at least 80 percent of the 10 to 90 range (64 percent) is required (see following table).

| Example calibration points (%)       | Acceptable for calibration?   |
|--------------------------------------|---|
| 20, 30, 40, 50, 60, 70 .....         | No, range covered is 50 percent, not 64.  |
| 20, 30, 40, 50, 60, 70, 80, 90 ..... | Yes.  |
| 10, 25, 40, 55, 70, 85 .....         | Yes.  |
| 10, 30, 50, 70, 90 .....             | No, though equally spaced and entire range covered, a minimum of six points are needed. |

(5) Generate a calibration curve. The calibration curve must be of fourth order or less, have five or fewer coefficients, and be of the form of the following equation (1) or (2). Include zero as a data point. Compensation for known impurities in the zero gas can be made to the zero-data point. The calibration curve must fit the data points within two percent of point or one percent of full scale, whichever is less.

$$y = Ax^4 + Bx^3 + Cx^2 + Dx + E \quad (1)$$

$$y = \frac{x}{Ax^4 + Bx^3 + Cx^2 + Dx + E} \quad (2)$$

where:

y = concentration

x = chart deflection

(6) Option. A new calibration curve need not be generated if:

(i) A calibration curve conforming to paragraph (b)(5) of this section exists; or,